

P-0062B-00 PWB's BAG/DESICCANT/PANELS 06-14-93

PART NAME: RIGID/FLEX, PCB INCLUDING PANELS

UNIT PACKAGE QUANTITY: ONE PART PER UNIT CONTAINER.

CUSHIONING: FLEXIBLE FOAM, PLASTIC OPEN OR CLOSED CELL MATERIAL, CELLULOSIC MATERIAL OR EQUIVALENT.

UNIT CONTAINER: TRANSPARENT, FLEXIBLE, SEALABLE POLYETHYLENE BAG MINIMUM THICKNESS .004

PACKAGING METHOD: INDIVIDUAL PANELS SHALL BE BAGGED IN 4-6 MIL CLEAR POLY BAGS, EVACUATED, AND HEAT SEALED. WITHIN EACH BAG SHALL BE A 1 UNIT DESICCANT BAG AND A HUMIDITY INDICATOR CARD. FOR THOSE PART NUMBERS WHICH DO NOT HAVE PANELIZATION REQUIREMENTS, THE VENDOR WILL HAVE THE OPTION OF PACKAGING THE BOARDS INDIVIDUALLY. FOR PART NUMBERS THAT HAVE INSERTED COMPONENTS, THE EVACUATION REQUIREMENT MAY BE WAIVED. FOR PARTS FABRICATED WITH POLYIMIDE BASED LAMINATES, A VACUUM BAKE OF 220 DEG TO 250 DEG FOR FOUR HOURS MINIMUM SHALL BE PERFORMED WITHIN 8 HOURS PRIOR TO PACKAGING. PLACE ANY NUMBER OF UNIT CONTAINERS INTO AN INTERMEDIATE CONTAINER WHICH IS A CORRUGATED FIBERBOARD BOX. FOR SHIPMENTS OF 5 OR MORE PWB's, PLACE 1" FOAM CUSHIONING IN BOTTOM OF INTERMEDIATE CONTAINER. THEN PLACE ANY NUMBER OF UNIT CONTAINERS, WITH BOARDS IN THE VERTICLE POSITION AND WITH CORRUGATED DIVIDERS BETWEEN EACH, INTO THE INTERMEDIATE CONTAINER. PROTECT PARTS ADEQUATELY AND FILL VOIDS WITH CUSHIONING. DO NOT EXCEED THE WEIGHT LIMITATIONS OF THE CONTAINER.

PACKING METHOD: PACK ANY NUMBER OF INTERMEDIATE CONTAINERS INTO A SHIPPING CONTAINER. FILL VOIDS WITH CUSHIONING OR EMPTY INTERMEDIATE CONTAINERS. DO NOT EXCEED THE WEIGHT LIMITATIONS OF THE CONTAINER.

MARKING INSTRUCTIONS: EACH BAG SHALL BE IDENTIFIED WITH THE HAC PWB PART NUMBER, MANUFACTURER'S NAME, DATE CODE (YEAR/WEEK), LOT NUMBER, NUMBER OF ACCEPTABLE PWB'S IN THE PANEL, AND THE SUPPLIER'S SERIAL NUMBER OF THE PANEL. PLACE "UP ARROW" AND "FRAGILE" LABELS ON TWO ADJACENT SIDES OF THE SHIPPING CONTAINER.

PALLETIZATION: IF REQUIRED, PALLETIZE WITH ANY STANDARD PALLET SUCH THAT A STABLE, UNITIZED, AND STACKABLE LOAD IS CREATED. FIBREBOARD (CARDBOARD) PALLETS WITH PLASTIC CUP FEET ARE NOT ALLOWED.

NOTE: TO PRESERVE THE ENVIRONMENT, RAYTHEON CO. RECOMMENDS THAT PACKAGING MATERIALS WHICH ARE MANUFACTURED FROM, AND OR, WITH CFC'S (CHLOROFLOROCARBONS) NOT BE USED.

THIS ATTACHMENT, WITH ITS TERMS AND CONDITIONS, IS AN INTEGRAL PART OF THIS PURCHASE ORDER.

* REVISION