

P-0062C-00 25/BAG/DESICCANT

10-19-94

PART NAME: RIGID PWB

UNIT PACKAGE QUANTITY: 25 PARTS PER UNIT CONTAINER MAX.

CUSHIONING: FLEXIBLE FOAM, PLASTIC OPEN OR CLOSED CELL MATERIAL, CELLULOSIC MATERIAL OR EQUIVALENT. DO NOT USE SHREDDED PAPER.

UNIT CONTAINER: BAG, FABRICATED FROM OPAQUE MATERIAL PER MIL-B-131, CLASS 1 OR CLASS 2, OR TRANSPARENT MATERIAL PER MIL-B-22191, TYPE I, AND SHALL BE LONG ENOUGH TO PERMIT ONE ADDITIONAL OPENING AND CLOSURE

PACKAGING METHOD: (REF. PROCESS SPECIFICATION 6600113) PRIOR TO PACKAGING, THE BOARD SHALL BE DRIED FOR NO LESS THAN ONE HOUR AT 180 DEG. F TO 240 DEG. F IN A FORCED DRAFT OVEN. STACK A MAXIMUM OF 25 PWB'S BACK TO BACK AND UNITIZE WITH RUBBER BAND OR EQUIVALENT. INSERT DESICCANT MATERIAL. HEAT SEAL THE BAG CLOSED WITH A MINIMUM OF ENCLOSED AIR. PLACE ANY NUMBER OF UNIT CONTAINERS INTO AN INTERMEDIATE CONTAINER WHICH IS A CORRUGATED FIBERBOARD BOX. FOR SHIPMENTS OF 5 OR MORE PWB's, PLACE 1" FOAM CUSHIONING IN BOTTOM OF INTERMEDIATE CONTAINER. THEN PLACE ANY NUMBER OF UNIT CONTAINERS, WITH BOARDS IN THE VERTICLE POSITION AND WITH CORRUGATED DIVIDERS BETWEEN EACH UNIT PACK INTO THE INTERMEDIATE CONTAINER. PROTECT PARTS ADEQUATELY AND FILL VOIDS WITH CUSHIONING. DO NOT EXCEED THE WEIGHT LIMITATIONS OF THE CONTAINER.

PACKING METHOD: PACK ANY NUMBER OF INTERMEDIATE CONTAINERS INTO A SHIPPING CONTAINER. FILL VOIDS WITH CUSHIONING OR EMPTY INTERMEDIATE CONTAINERS. DO NOT EXCEED THE WEIGHT LIMITATIONS OF THE CONTAINER.

MARKING INSTRUCTIONS: MARK INTERIOR PACKAGES AND EXTERIOR SHIPPING CONTAINERS IN ACCORDANCE WITH MIL-STD-129. THE IDENTIFICATION SHALL INCLUDE THE SUPPLIER'S NAME/ADDRESS, HAC PART NAME/ NUMBER, DATE OF MANUFACTURE, DATE PACKED AND SPECIFICATION NUMBER 6600113. PLACE "UP ARROW" AND "FRAGILE" LABELS ON TWO ADJACENT SIDES OF THE SHIPPING CONTAINER.

SPECIAL INSTRUCTIONS: THE INTERMEDIATE CONTAINER MAY BE USED AS THE SHIPPING CONTAINER, PROVIDING THE STRENGTH AND QUALITY ARE SUFFICIENT TO INSURE SAFE ARRIVAL OF PARTS.

PALLETIZATION: IF REQUIRED, PALLETIZE WITH ANY STANDARD PALLET SUCH THAT A STABLE, UNITIZED, AND STACKABLE LOAD IS CREATED. FIBREBOARD (CARDBOARD) PALLETS WITH PLASTIC CUP FEET ARE NOT ALLOWED.

NOTE: TO PRESERVE THE ENVIRONMENT, RAYTHEON CO. RECOMMENDS THAT PACKAGING MATERIALS WHICH ARE MANUFACTURED FROM, AND OR, WITH CFC'S (CHLOROFLOROCARBONS) NOT BE USED.

THIS ATTACHMENT, WITH ITS TERMS AND CONDITIONS, IS AN INTEGRAL PART

OF THIS PURCHASE ORDER.