

Raytheon Missile Systems Company

P-0075B-00 WING ASSY

07-21-94

PART NAME: WING ASSEMBLY

PART NUMBER: VARIOUS

UNIT PACKAGE QUANTITY: ONE PART PER UNIT CONTAINER.

WRAP: GRADE A GREASEPROOF PAPER, IF REQUIRED.

CUSHIONING: CELLULOSIC MATERIAL, FLEXIBLE FOAM, AIR-CAP OR EQUIVALENT. DO NOT USE SHREDDED PAPER.

UNIT CONTAINER: BAG, CUSHIONED JIFFY BAG IS PREFERRED, OR MIL-B-117 BAG, TYPE I, OR II, CLASS E, F, OR G.

PACKAGING METHOD: IF PARTS ARE OILED OR PROTECTIVE COATED, THEY SHALL EACH BE WRAPPED IN GRADE A GREASEPROOF PAPER. PLACE CUSHIONING MATERIAL AROUND PART AS REQUIRED TO PROTECT PART AND TO PROTECT BAG FROM BEING PUNCTURED BY PART. SHARP WING EDGES MUST BE ADEQUATELY PROTECTED WITH PUNCTURE PROOF PLASTIC, WOOD, OR FOAM TO PROTECT UNIT CONTAINER AND INTERMEDIATE CONTAINER FROM PUNCTURE. TAPE CUSHIONING MATERIAL IN PLACE. PLACE CUSHIONED PART INTO UNIT CONTAINER (BAG). HEAT SEAL, STAPLE, OR TAPE UNIT CONTAINER SHUT WITH MINIMUM OF ENCLOSED AIR. PLACE ONE BAGGED PART INTO AN INTERMEDIATE CONTAINER WHICH IS A PPP-B-636 CORRUGATED BOX. FILL VOIDS WITH CUSHIONING.

SHIPPING CONTAINER: DOUBLE WALL CORRUGATED FIBERBOARD BOX, DOMESTIC, RSC, OF SUFFICIENT QUALITY AND STRENGTH TO INSURE SAFE ARRIVAL OF PARTS, OR WOOD BOX, OR CLEATED-PLYWOOD BOX.

PACKING METHOD: PACK ANY NUMBER OF INTERMEDIATE CONTAINERS INTO A SHIPPING CONTAINER. INTERMEDIATE CONTAINER MUST BE PLACED IN SHIPPING CONTAINER SUCH THAT WING ASSEMBLY IS IN THE HORIZONTAL POSITION. A MAXIMUM GROSS WEIGHT OF 40 POUNDS IS RECOMMENDED, BUT DO NOT EXCEED WEIGHT LIMITATIONS OF CONTAINER. FILL VOIDS WITH CUSHIONING OR CORRUGATED.

MARKING INSTRUCTIONS: MARK EACH UNIT CONTAINER AND EACH INTERMEDIATE CONTAINER WITH RAYTHEON PART NAME/NUMBER AND QUANTITY. MARK EACH SHIPPING CONTAINER WITH RAYTHEON PART NAME/NUMBER, QUANTITY, P.O. NUMBER AND VENDOR'S NAME/ADDRESS. PLACE "UP ARROW" LABELS ON OPPOSITE SIDES OF SHIPPING CONTAINER.

PALLETIZATION: IF REQUIRED, PALLETIZE WITH ANY STANDARD PALLET SUCH THAT A STABLE, UNITIZED, AND STACKABLE LOAD IS CREATED. FIBREBOARD (CARDBOARD) PALLETS WITH PLASTIC CUP FEET ARE NOT ALLOWED.

NOTE: TO PRESERVE THE ENVIRONMENT, RAYTHEON RECOMMENDS THAT PACKAGING MATERIALS WHICH ARE MANUFACTURED FROM, AND OR, WITH CFC'S (CHLOROFLOROCARBONS) NOT BE USED. THIS ATTACHMENT, WITH ITS TERMS AND CONDITIONS, IS AN INTEGRAL PART

OF THIS PURCHASE ORDER.