

PURCHASE ORDER ATTACHMENT **TQA-11 (00)**

X-RAY FORWARDING

- A. For parts delivered directly to Raytheon-Tucson, all x-rays and associated nondestructive inspection (NDI) reports shall:
1. accompany their respective part shipments;
 2. be documented on supplier's packing sheet;
 3. be packaged together with x-ray sample parts;
 4. be conspicuously marked on package and easily retrieved from the shipment.

Note: RMS source engineer has the option to select and identify the samples to be x-rayed.

- B. For parts shipped to suppliers (other than Raytheon-Tucson), all x-rays and associated NDI reports shall:
1. be sent to Raytheon-Tucson (attn: Supplier Material Control, Rita Road Bldg M21):
 2. be pre-approved in writing by Raytheon-Tucson prior to part shipment to other supplier (drop shipment of parts to other suppliers is prohibited without written approval from Raytheon Quality).

Note: Raytheon source engineer shall not be notified for acceptance inspection of parts until supplier has received written x-ray approval from RMS-Tucson.